

Strip Cutting and Packaging Machine

GRK-TWLD01

Programmable HMI

Parameter setup & trouble shoot

Packaging Unit

Packing strips & desiccants



Finish Products Outlet

Discharge of finished products

Strip Cutting Unit

Sheets feed and cutting

- Speed up to 2400 pcs/ hr
- CE Certified

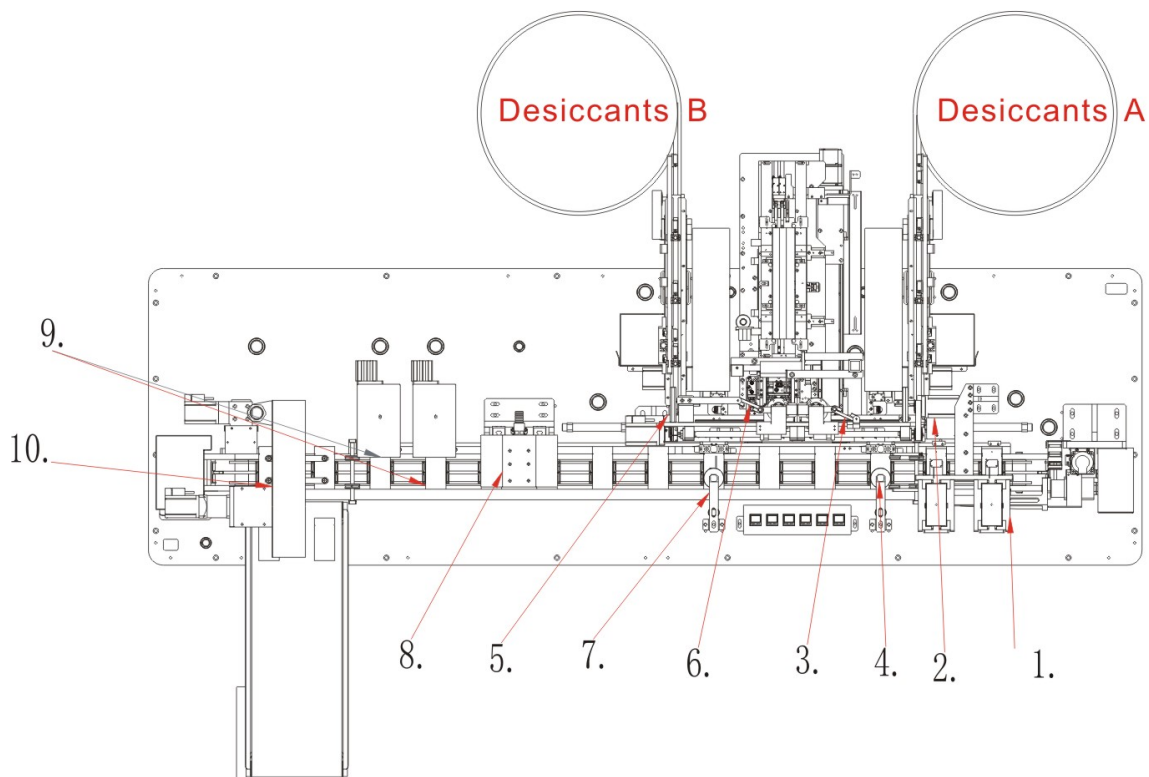


The strip cutting and packaging machine can be used for different sizes of raw parts with minor changeover and adjustment

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Machine Layout:



Assembly Sequences:

1. Foil bags supply and check
2. Desiccants A feed into nest and check
3. Strips A feed into nest and check
4. Strips and desiccants A feed into foil bag
5. Desiccants B feed into nest and check
6. Strips B feed into nest and check
7. Strips and desiccants B feed into foil bag
8. Parts check
9. Foil bags sealing
10. Finished product outlet

Note: Strip cutting and packaging machine equipped with defect part ejection stations

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Product Specifications

Technical Specifications:

- Voltage: 380V,50/60V
- Power:3.2KW(KVA)
- Weight:1000kgs
- Air Pressure: 0.5–0.8MPa
- Air Consumption: 0.5m³/min

Noise Level:

- <75DB

Equipment Parameter:

- Tolerance of Strip cutting: $\pm 0.05\text{mm}$
- Width of Strip cutting: 3–6mm
- Uncut sheet can be set within the range : length 150–300mm,width 60–80mm

Dimensions Specifications:

- Size: L2.60m xW2.10m xH2.00m

Vibration Bowl & Hopper Capacities:

- Uncut sheets: 30–40pcs
- Desiccants:>1000pcs
- Foil bags:>800pcs

Machine Performance:

- 2200–2400pcs/hr

Key Features

Sheets and foil bags feed automatically with magazine
Desiccants feed automatically with vibration bowl
Strip cut, pick and place automatically
Sheets trim and scrap will be rejected automatically
NC parts will be rejected automatically
HMI touch screen control interface

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